## WT Soldering and Rework

High flexibility for versatile applications



## An unstoppable lineup...the **WT**.

**The best defense.** Weller's new WT Line is an unbeatable contingent of compact, stackable soldering stations that are 90 and 150 Watts and feature 1- or 2-channels. A 900 W hot air station is also included. They are backwards compatible with a phalanx of irons and accessories, giving you a lineup that can face down most hand soldering challenges.

**A cleaner, more organized workbench.** The space-saving power units have interlocking, reversible safety rests that offer convenient and safe tip storage.

<b>Table of Contents</b>	3
WT Stations introduction	2–3
WT 1 / WT 1H / WT 2M Soldering stations	4–5
WTP 90 Soldering pencil, WSR safety rest	6
WT 2M Soldering station and microtools	7
WTHA 1 Hot air station	8–9
WT Tool selection and compatibility matrix	10–11

Overview WT Stations and sets	12–13
Soldering tool sets	14–15
Accessories	16–17
Building your Weller workbench	18
Technical data	19
Locations / Contact information	20





# HIGH FLEXIBILITY FOR VERSATILE APPLICATIONS WT LINE

#### High performance WT soldering stations

- > Up to 150 Watts power
- > User friendly, stackable units
- Best in class attractive price/ performance ratio
- > Maximum versatility: backwards compatible with existing soldering tools
- > Comprehensive range of accessories
- Featuring the high performance WTP 90 soldering pencil. Innovative and cost-effective with a tip that performs like a cartridge tip



### $\mathsf{WT}\ 1$

> 1-channel, 90 W station



## WT 1H

- > 1-channel, 150 W station
- > Powers irons up to 150 W



## WT 2M

- > 2-channel, 150 W station
- > 2 irons can be used simultaneously
- Can connect with micro-pencil WMRP or WMRP-MS and micro-tweezers WMRT or WMRT-MS with active (cartridge) tips

## The can-do **WT** soldering stations.

These next generation, small but mighty soldering stations aim to please. They are compact enough to fit in your hand and be stacked on top of each other, but versatile and powerful enough to tackle all kinds of soldering jobs from heavy high mass applications to delicate microsoldering (the WT 2M only). The high performance WTs are available in a one-channel 90 W station, and also with 150 W powering one- and two-channel stations. Only the 2-channel WT 2M supports Weller's line of microtools.



#### **Multifunctional LCD screen**

- > Detailed overview of all functions
- > Adjustable background illumination
- Power bar graph shows power output from the station to the soldering iron tip



- > Temperature controls
- Password protection
- Standby and auto setback modes



#### 2-in-1 WSR Safety Rest

The soldering iron holder can flip between wet and dry cleaning receptacles





~1000

possible iron/tip

combinations

per WT station

**Backwards compatibility** 

to the WT 2M

350

> All soldering irons of the WSD and WD

soldering stations can be connected

Microsoldering tools can be connected

## Space-saving, stackable units

The WT soldering stations can be stacked on the WTHA 1 hot air station, or on each other, saving precious workbench space



#### **ESD** safe

Can be trusted for professional use

**Front-mounted** 

power switch

Convenient

on/off control

#### High performance soldering pencil with easy tip change

Similar to a cartridge system, with the WTP 90 you can easily switch out the heating element while the iron is hot, or simply change only the tip.

## WT Line High performance WTP 90 Hybrid soldering pencil

- > High-performance, 90 W Hybrid soldering pencil
- > Combination between Micropencil for highest performance with best heat transfer and passive tip pencils with very good heat transfer while controlling costs.
- > Quick tip change system similar to active cartridge system
- > Automatic standby mode operates from a sensor in the handle which detects when the device is in use

#### **Ouick Tip Change**

- > Passive tip system allows quick exchange of heating elements when iron is hot
- > Can easily switch out tips with knurled nut
- > Tip replacement independent of the heating element

A safety rest that flips between sponge AND brass wool.



#### 2-in-1 WSR safety rest

The soldering iron holder is reversable. allowing the user to choose between wet and dry tip cleaning.



#### Safety rests join together

With the removal of the blue side plates, two or more safety rests can be bolted together.



## Powering 2 tools at once, the multifunctional WT 2M.



microtools, and more!

Packing 150 W of power, the multifunctional 2-channel WT 2M soldering station is backwards compatible with Weller's microsoldering cartridge tip tools, plus many existing passive tip tools providing high performance, easy handling, and long tip life.

#### Passive tip tools

- > Supporting a wide range of tools using standard passive tips
- > Best in class portfolio to get the right tool for your application
- > Providing high performance while controlling the costs

#### Microsoldering pencil

- > Extremely short heat-up time (2 to 6 seconds)
- > Optimum heat transfer
- > Minimized recovery time
- > Quick, easy tip change
- > Providing highest performance

#### Microsoldering and desoldering tweezers

- > Feature twin parallel adjustable tiplets which allow the soldering and desoldering of very small SMD components
- > When connected to the power unit, the tool is recognized by power unit and assigned the appropriate control parameter. Recalibration is usually unnecessary.

#### **Quick Tip Change**

- > Active tip (cartridge) system allows quick, convenient change of entire tip when iron is hot
- > No extra tools required to facilitate the end user's day to day work.
- > 100% toolless change by hand





weller-tools.com

## More than just a lot of hot air, the **WT**HA 1 hot air station

The WTHA 1 is a compact 900 W, easy-operating hot air station with a smart temperature profile mode adjustable for diverse rework applications, assuring fast, safe performance.

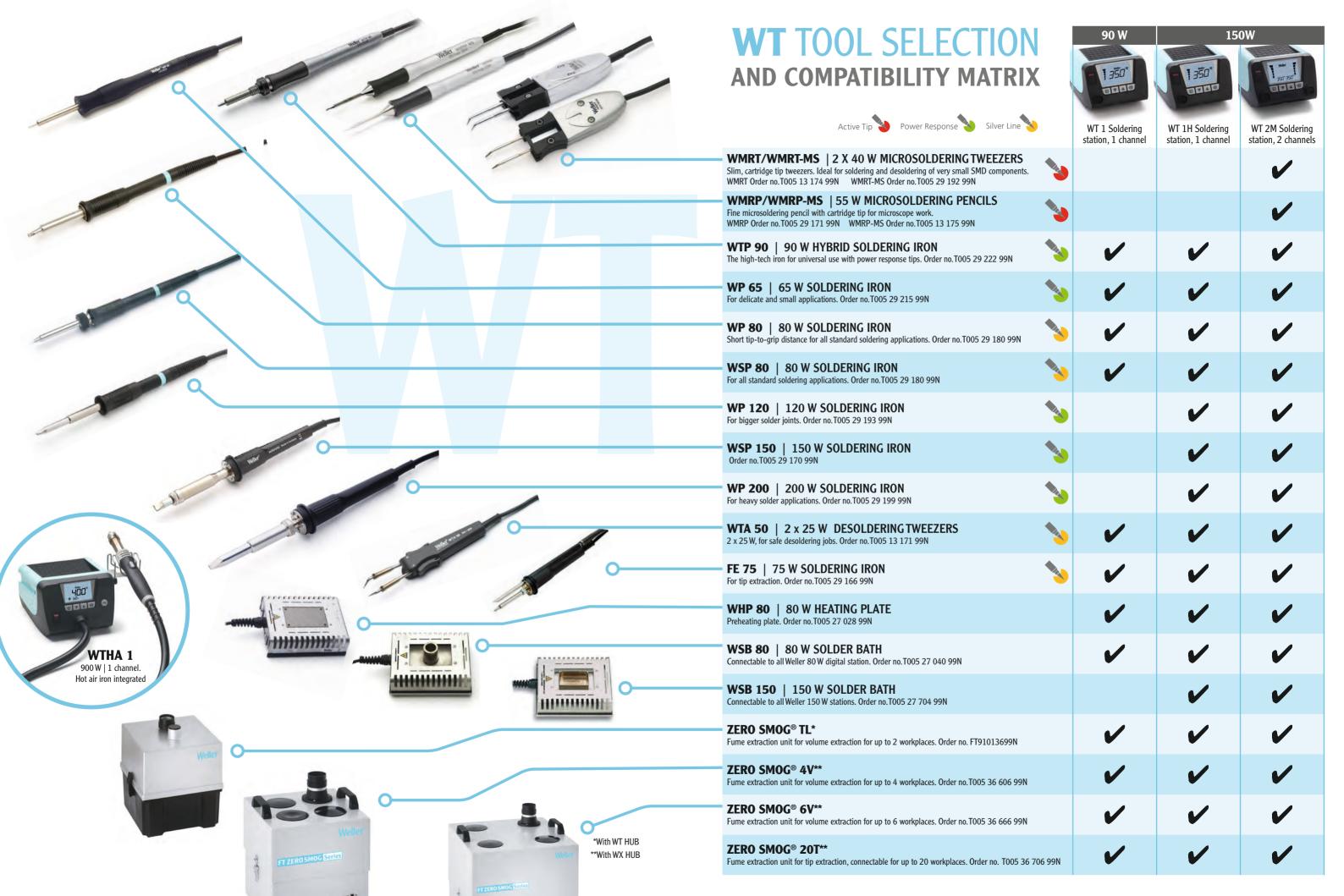


ADVANTAGES AT A GLANCE

**Multi-function LCD Screen** 

**New Menu Button** 

Unique LC display with a detailed overview of all functions. Adjustable background illumination. Power bar graph allows visual monitoring of the output power from the station to the hot air pencil.



#### **WT** Stations, Irons and Sets













#### WT 1 Soldering Station

1-Channel Power Unit, 90 W

#### WT 1H Soldering Station

1-Channel Power Unit, 150 W

#### WT 2M Soldering Station

2-Channel Power Unit, 150 W

#### WTHA 1 Hot Air Station

Hot Air Station, 900 W with integrated not air iron

#### WT 1010 Set

1-Channel Power Unit, 90 W with WTP 90 hybrid soldering iron (90 W / 24 V), soldering tip XNT A and WSR 200 safety rest

#### WT 1012 Set



1-Channel Power Unit, 90 W with WSP 80 soldering iron, soldering tip LT B and WSR 201 safety

#### WT 1013 Set



WT 1 power unit with WP 80 soldering iron (80W / 24V), soldering tip LT B and WSR 201 safety rest



#### **WT 1010H Set**



1-Channel Power Unit, 150 W with WP 120 soldering iron (120 W / 24 V), soldering tip XT B and WSR 201 safety rest

1-Channel Power Unit, 90 W with WSP 80ROB

soldering iron (80W / 24V), soldering tip LT B and WSR 201

#### **WT 1011H Set**

WT 1014 Set

safety rest



1-Channel Power Unit, 150 W with WP 200 soldering iron (200 W / 24 V), soldering tip XT B and WSR 202 safety rest



#### WT 2010M



2-Channel Power Unit, 150 W with WTP 90 hybrid iron and safety rest





2-Channel Power Unit, 150 W with WMRP mircro soldering iron and WMRT micro desoldering tweezers and safety rests







#### **WT** Soldering Tool Sets





#### WMRP microsoldering pencil with RT 3 tip and WDH 50 safety rest



Fine slim soldering iron. Ideal for microscope work. High performance by integrated active soldering tip 40 W | 12 V Tip family RT



#### WMRT microdesoldering tweezers with RTW 2 tip and safety rest WMRTH



Slim tweezers. Ideal for soldering and desoldering of very small SMD components. Tip family RTW 80 W (2 x 40 W) | 12 V Tip family RTW



#### WMRP-MS microsoldering pencil with RT3 MS tip and WDH 50 safety rest



Fine slim soldering iron. Ideal for microscope work. High performance by integrated active soldering tip 40 W | 12 V | Tip family RT-MS according to MIL-STD-2000



#### WMRT-MS microdesoldering tweezers with RTW2 MS tip and safety rest WMRTH



Slim tweezers. Ideal for soldering and desoldering of very small SMD components. 80 W (2 x 40 W) | 12 V Tip family RTW-MS according to MIL-STD-2000



#### WTP 90 hybrid soldering iron set with XNT tip and WSR 200 safety rest



The high-tech iron for universal use with power response tips. 90 W | 24V | Max. temperature 450 °C / 850 °F | Tip family XNT



#### WP 65 soldering iron set with XNT A tip and WDH 10 safety rest



Small, fast soldering iron. Suitable for fine soldering jobs with 65 W | 24 V | Max. temperature 450 °C / 850 °F | Tip family XNT



#### WP 80 soldering iron set with LT B tip and WDH 10 safety rest



Soldering iron for all standard applications with short tip-to-grip design. Comfortable safety rest with 4-step varying inclination. 80 W | 24v | Max. temperature 450 °C / 850 °F | Tip family LT





#### WSP 80 soldering iron set with LT B tip and KH 18 safety rest



For all standard soldering applications. 80 W | 24 V | Max. temperature 450 °C / 850 °F Tip family LT



#### WP 120 soldering iron set with XT B tip and WDH 10 safety rest



Versatile 120 W iron for demanding applications. Can use on small and large components within applications with a higher heat demand. 120 W | 24 V | Max. temperature 450 °C / 850 °F Tip family XT



#### WSP 150 soldering iron set with LHT F tip and WDH 30 safety rest



For jobs with extremely high heat requirements and large heat sinks. 150 W | 24 V | Max. temperature 450 °C / 850 °F Tip family LHT



#### WP 200 soldering iron set with XHT D tip and WDH 31 safety rest



Heavy power soldering iron. Ideal for those applications with the highest heat demands e.g, LED backpanels or HF shieldings. 200 W | 24 V | Max. temperature 450 °C / 850 °F Tip family XHT



#### WTA 50 desoldering tweezers set with WTA 1 tip and AK 51 safety rest



For safe desoldering jobs. 2 x 25 W | 24 V | Max. temperature 450 °C / 850 °F



#### **FE 75 integrated fume extraction iron set** with LT B tip and safety rest



Fume extraction soldering pencil. Two-in-one soldering and tip extraction. Includes a 5 mm brush. 75 W | 24 V | Max. temperature 450 °C / 850 °F Tip family LT









#### **WT** Accessories



#### WT compatible fume extraction units



#### Zero Smog® TL

Portable fume extraction unit, easy to install and operate. Small, economical central system for 2 workplaces.



#### Zero Smog® 4V

Mobile fume extraction unit for large areas, with built-in turbine and pressure regulator for constant volume flow. Up to 4 work places.



#### Zero Smog® 6V

Mobile fume extraction for large areas, with a built-in turbine. Up to 6 work places.



#### Zero Smog® 20T

Mobile tip extraction unit. Up to 20 Weller fume extraction soldering irons can be connected directly to the fume extraction unit.



#### WFE P

The WFEP is a line voltage tip extraction unit designed to run with one or two FE (Fume Extraction) soldering irons.



#### **&** WT peripheral heating plates



#### WHP 80

Heating plate with heating surface 80 x 50 mm, temperature range 50  $^{\circ}$ C - 200  $^{\circ}$ C

#### WT compatible soldering bath



#### Peripheral Solder Bath WSB 80

Solder bath, 80 W, Inside diameter 20 mm, depth 25 mm, temperature range 50 °C - 450 °C, for lead-free solder



#### WSB 150

Solder Bath, 150 W, 50  $^{\circ}\text{C}$  – 550  $^{\circ}\text{C}$ , for lead-free solder

#### **®** WT and WX Hub connectors for Zero Smog® units



#### WT Hub

To connect the Zero Smog® TL unit



#### WX Hub

To connect the Zero Smog® 4V, 6V and 20T units

## How do I begin to build my Weller workbench?

**Choose your component size and solder tip.** 

Choose from micro-solder joints between 0.2 mm up to extra large solder joints for high mass soldering.

Choose the energy level you will need to solder your board.
Choose the energy requirements between medium and high.

Choose your soldering tool, then your soldering station, based on our recommendations.

When you find the correct tool for your application, it is easy to select the appropriate station.



Solder Wire



Select the WSW-cored solder wire which offers revolutionary wetting properties at lower temperatures.

**Fume Extraction** 



The correct Zero Smog<sup>®</sup> fume extraction unit protects your health and the health of your employees.

**Precision Tools** 



Do you already know our handcrafted Weller Erem precision tools made in Switzerland?

Also have a look at screwdrivers and tool sets from Weller Xcelite.



## The user-friendly WT Line

They were made for each other. Weller's compact, user-friendly suite of WT Line soldering and rework products all fit together nicely to give you the space you crave on your workbench.

Stackable, smart power units. Interlocking, reversible safety rests. Convenient and safe tip storage. A sleek 90 Watts pencil. Microsoldering capacity. Backwards compatibility affording you over 1,000 tip / tool combinations.

Technical	Data	WT 1	WT 1H	WT 2M	WTHA 1
Dimensions	LxWxH		50 x 130 x 101 mr 5.91 x 5.12 x 3.98 i	210 x 160 x 125 mm 8.30 x 6.30 x 4.90 in	
Fuse	230V (mA) 120V (A)	T500 T1	T800 T1,6	T0,8 T1,6	T4 A T8 A
Weight		1.9 kg	1.9 kg	2,92 kg	3.0 kg
Mains supply		230V / 50 Hz, 120V / 60 Hz			
Power consumpt	ion	90W	150 W 900 W		
Safety class		I. Antistat	ic housing III. Sol	I. Antistatic housing	
ESD safe		Yes			
Temperature range (expanded hot a	-	50 °C - 450 °C / 550 °C 150 °F - 850 °F / 950 °F		50 °C – 600 °C 120 °F – 1100 °F	
Temperature acc	uracy	±9°C/±17°F		± 30 °C / ± 54 °F	
Temperature stab	oility	± 2 °C / ± 4 °F			
Air flow		_			100 l (expanded hot air)







Also offering an extensive selection in professional filtration and Weller® Erem® and Weller® Xcelite® precision tools





#### **GERMANY**

Weller Tools GmbH Carl-Benz-Straße 2 74354 Besigheim

Tel: +49 (0) 7143 580-0 Fax: +49 (0) 7143 580-108

#### **CHINA**

Apex Tool Group 2nd Floor, Area C, 177 Bibo Road, Pudong, Shanghai, 201203

Tel: +86 (21) 60880288 Fax: +86 (21) 60880298

#### USA

Apex Tool Group, 670 Industrial Drive Lexington SC, 29072

Tel: +1 (800) 688-8949 Fax: +1 (800) 234-0472

#### weller-tools.com