

Troubleshooting



Do not modify the filter unit.

- If the filter unit is out of order, please check:

- the electricity supply is connected in a correct way.
- the fuse is whole.

- If alarm sounds when starting and red indicator flashes:

Recommended filter lifetime is exceeded. Indicates exchange of main filter. Restore the alarm with the reset button on the control panel and plan for filter exchange. See "Exchange of main filter" under headline 6 "Maintenance and service".

- If alarm sounds when starting and red indicator is lighted:

Suction capacity is low. Restore the alarm with the reset button on the control panel and switch off the filter unit. Check nozzles and tubes, clean if necessary. If the alarm comes back when starting, the filter is used and must be changed. See "Exchange of main filter" under headline 6 "Maintenance and service". If no action is taken, the filter unit stops after five minutes to protect from overheating.

The main filter should be changed at least once a year to guarantee the separation degree on gases.

Maintenance and service

Exchange of pre filter:

1. Switch off the filter system.
2. Open the locks (A) and remove the lid (B).
3. Replace the pre filter.
4. Put the top (B) and the locks (A) back.

Exchange of main filter:

1. Switch off the filter system.
2. Open the locks (A) and remove the lid (B).
3. Pull the main filter straight up.
4. **NOTE!** Mark the new filter with the date of change.
5. Assemble the new filter. Make sure that the inlet to the fan fits to the connection in the bottom of the filter.
6. Put the top (B) and the locks (A) back.



When changing the main filter, the filter time is set to zero by keeping the reset button pressed and turning the switch on at the same time.

NOTE! The reset button must be pressed until the red light-emitting diode acknowledge the order.

To guarantee a satisfactory function, clean the nozzles and the extraction arms regularly.

For Replacement Filters Contact:

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